

Product	Kemppi MinarcMig 180 Adaptive GMAW/FCAW Welder		
Description	MinarcMig Adaptive packs huge welding capacity into its small compact size. Weighing less than 22lb, both models lead their power class with an astonishing 25% duty cycle welding capacity at maximum output. MinarcMig Adaptive 180 stands out with its aluminum, steel and, stainless steel MIG-MAG welding qualities. When using the automation function the control panel display shows the welding current and voltage, wire feed speed, and the material and gas combination.		
Product Code	1025140 - 6108180	Country of Origin	Finland



**2 Year Warranty**

**Ultra Light Weight**

**230V 50-60Hz  
20-180 Amp**

**Made in Europe**



Kemppi, the joy of welding!

#### General Specifications

Input Power	230V - 16A (+/- 15%)	Output Range	20-180 Amp
Rated Output (20A plug)	180A@20%	Welding Position Adjustment	Infinite Control

#### Welding Cables

Input Cable	3XAWG14 9.8ft with 16A plug	Mig Gun	200A MMG20 Euro Style
Ground Cable	Gauge 7 - 9.8ft		

#### Other Specifications

Wire Diameter: 0.024"-0.045"

Filler Metals: Solid, Flux Cored, Stainless Steel and Aluminum

#### Welding Parameters

Model Type	GMAW/FCAW Portable Welder with Wire Feeder				
Input	1 phase	230V +/-15%	50-60Hz	16A	CSA Rated Output
Rated Output	20A-180A				
Amperage	180A	160A	120A	100A	160A
Voltage	25V	25V	20V	20V	25V
Duty Cycle	25%	35%	60%	100%	35%

#### Dimension & Weight

Unit Dimensions (L-W-H, inches)	15.7	7.1	13.4	Net Weight	21lb
Box Dimensions (L-W-H, inches)	16.5	8.4	14.5	Gross Weight	23lb

Notes: Tweeco style heavy duty contact tips

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